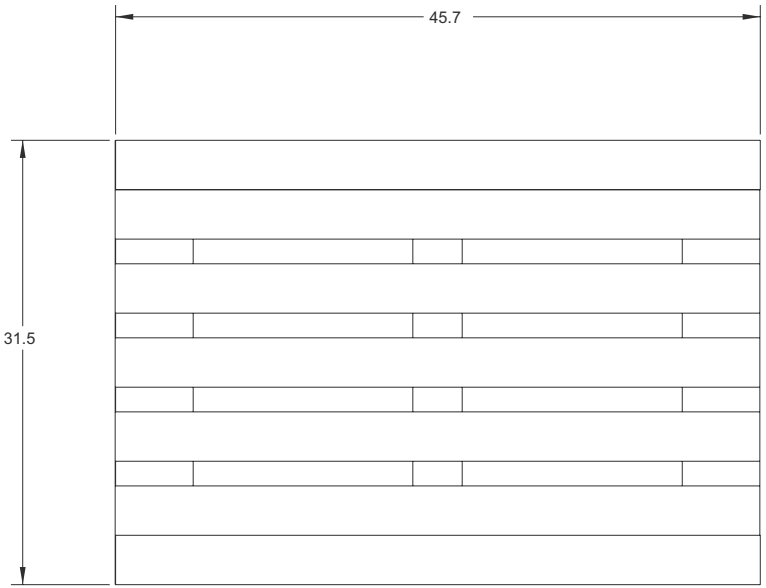
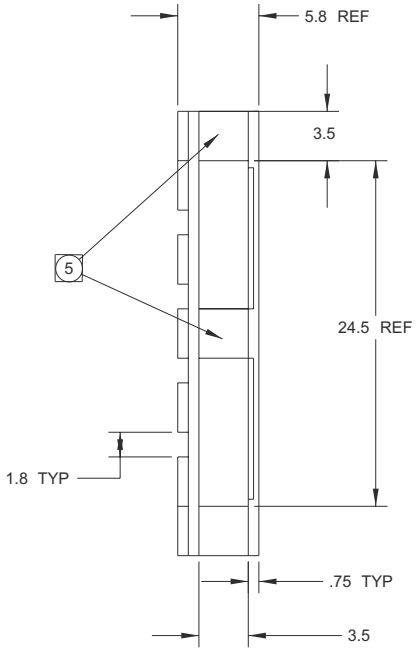
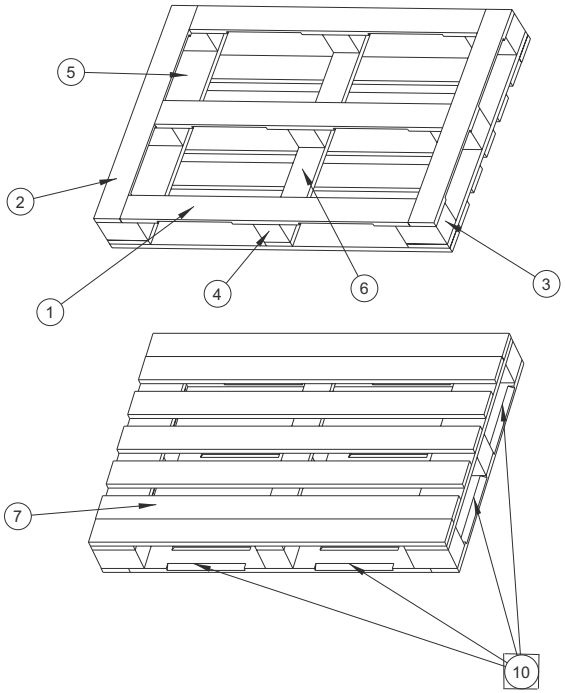
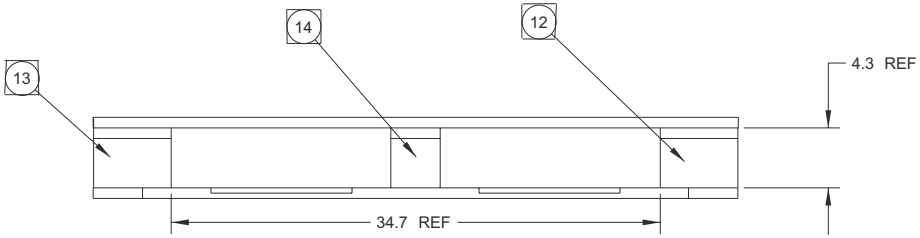
REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
***	01	INITIAL RELEASE	09/24/01	RLJ



SCALE 3:20







QTY	ITEM	ITEM DESCRIPTIONS (11)
7	7	DECKBOARD, TOP, LUMBER, 1X4 NOM X 45.7
1	6	STRINGERBOARD, TOP, INTERIOR, LUMBER, 1X4 NOM X 31.5
2	5	STRINGERBOARD, TOP, END, LUMBER, 1X6 NOM X 31.5
3	4	BLOCK, CENTER, LUMBER, 4X4 NOM X 3.5
6	3	BLOCK, END, LUMBER, 4X4 NOM X 5.5
2	2	DECKBOARD, BOTTOM, WIDTH, LUMBER, 1X4 NOM X 31.5
3	1	DECKBOARD, BOTTOM, LENGTH, LUMBER, 1X4 NOM X 38.7

NOTES: UNLESS OTHERWISE SPECIFIED:
1. PART NUMBER IS PARENT ITEM NUMBER ON ENGINEERING PARTS LIST.
2. ELECTRONIC DATA FILE EXISTS ON PDMS FOR THIS DOCUMENT.
3. DIMENSIONING AND TOLERANCING ARE PER ANSI Y14.5M.
4. MATERIAL: CONIFEROUS SOFTWOOD, UTILITY GRADE OR BETTER, KILN-DRIED TO A TEMPERATURE OF 56C (133F) OR HIGHER, FOR A MINIMUM OF 30 MINUTES. NO UN-DRIED WOOD IS PERMITTED. DOCUMENTATION MUST BE AVAILABLE TO TRACE THE KILN DRYING TO EACH INDIVIDUAL PALLET.
5. PRIMARY GRAIN DIRECTION OF BLOCKS SHALL NOT BE VERTICAL.
6. FASTENERS: HELICAL NAILS PER INDUSTRY STANDARD: 3 NAILS PER JOINT MINIMUM FOR END AND BOTTOM DECKBOARDS. 2 NAILS PER JOINT MINIMUM ON OTHER TOP DECKBOARDS.
7. PALLETS SHALL BE SUPPLIED DRY, AND FREE OF SAWDUST AND DEBRIS.
8. PALLETS SHALL BE SQUARE WITHIN 0.25" MAXIMUM BY DIAGONAL MEASUREMENT OF 55.50"
9. SURFACE FINISH: DECKBOARDS TO BE DRESSED A MINIMUM OF THE TOP AND 2 SIDES. MINIMUM COEFFICIENT OF FRICTION: 0.40.
10. CHAMFER BOTTOM DECKBOARDS PER INDUSTRY STANDARD PRACTICE.
11. MINIMUM LUMBER THICKNESS 0.75 INCHES. NOMINAL 1X4 LUMBER MEASURES 0.75 X 3.5 INCHES. NOMINAL 1X6 LUMBER MEASURES } 0.75 X 5.5 INCHES. NOMINAL 4X4 LUMBER MEASURES 3.5 X 3.5 INCHES.
12. FINISHED PALLETS SHALL MEET THE PERFORMANCE REQUIREMENTS OF ELECTRONICS INDUSTRY PALLET SPECIFICATION. WHEN/IF A GIVEN MANUFACTURER'S PALLETS ARE CERTIFIED TO THOSE REQUIREMENTS, THE EIPS-2 SYMBOL MAY BE MARKED ON 2 OPPOSITE BLOCKS IN APPROX LOCATION SHOWN.
13. MARK 2 OPPOSITE BLOCKS PER A75406.

14. MARK PALLET PART NUMBER, 0.5" MINIMUM CHARACTERS, ON 2 OPPOSITE BLOCKS IN APPROX LOCATION SHOWN.

UNLESS OTHERWISE SPECIFIED
INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-1994
DIMENSIONS ARE IN INCHES
TOLERANCES:
.X ± 0.1 Angles ± 0.5 °
.XX ± 0.06
~~.XXX ±~~ 0.005
THIRD ANGLE PROJECTION

DESIGNED BY	RLJohnson	DATE 09/24/01
DRAWN BY	X	DATE
CHECKED BY	X	DATE mm/dd/yy
APPROVED BY	X	DATE mm/dd/yy
MATERIAL:		
FINISH:	X	

DEPARTMENT: EPSD

intel®
2200 MISSION COLLEGE BLVD.
P.O. BOX 58119
CORP.SANTA CLARA, CA 95052-8119

TITLE
PALLET, BLOCK, FULL-PERIMETER, 31.5 X 45.7" (800X1160MM)

SIZE	CAGE CODE	DRAWING NUMBER	REV
C	X	A67291	01

SCALE: 9:100 | DO NOT SCALE DRAWING | SHEET 1 OF 1