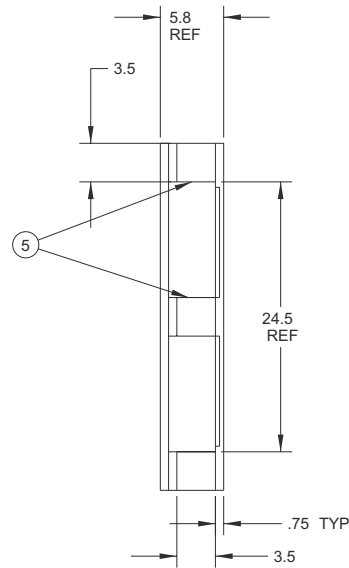
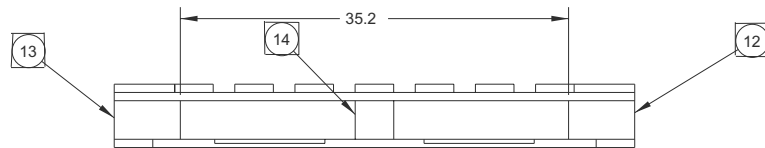
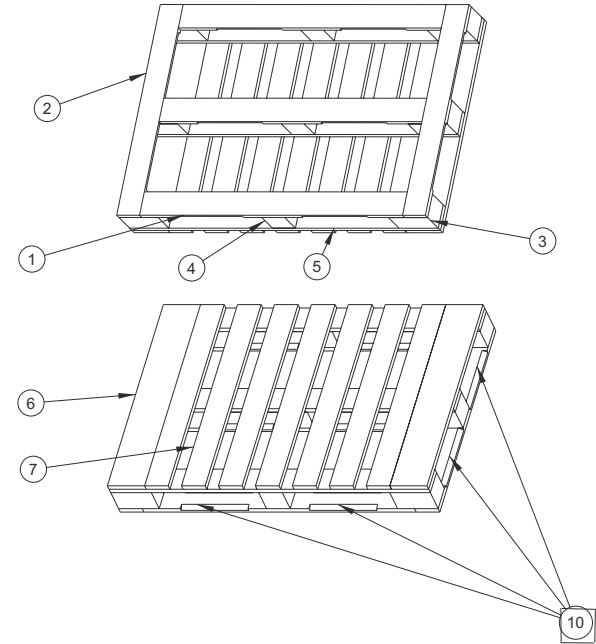


SCALE 3:25



REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
...	01	INITIAL RELEASE	06/21/01	RLJ



NOTES: UNLESS OTHERWISE SPECIFIED:

1. PART NUMBER IS PARENT ITEM NUMBER ON ENGINEERING PARTS LIST.
2. ELECTRONIC DATA FILE EXISTS ON PDMS FOR THIS DOCUMENT.
3. DIMENSIONING AND TOLERANCING ARE PER ANSI Y14.5M.
4. MATERIAL: CONIFEROUS SOFTWOOD, UTILITY GRADE OR BETTER, KILN-DRIED TO A TEMPERATURE OF 56C (133F) OR HIGHER, FOR A MINIMUM OF 30 MINUTES. NO UN-DRIED WOOD IS PERMITTED. DOCUMENTATION MUST BE AVAILABLE TO TRACE THE KILN DRYING TO EACH INDIVIDUAL PALLET.
5. PRIMARY GRAIN DIRECTION OF BLOCKS SHALL NOT BE VERTICAL.
6. FASTENERS: HELICAL NAILS PER INDUSTRY STANDARD: 3 NAILS PER JOINT MINIMUM FOR END AND BOTTOM DECKBOARDS. 2 NAILS PER JOINT MINIMUM ON OTHER TOP DECKBOARDS.
7. PALLETS SHALL BE SUPPLIED DRY, AND FREE OF SAWDUST AND DEBRIS.
8. PALLETS SHALL BE SQUARE WITHIN 0.25" MAXIMUM BY DIAGONAL MEASUREMENT OF 56.75"
9. SURFACE FINISH: DECKBOARDS TO BE DRESSED A MINIMUM OF THE TOP AND 2 SIDES. MAXIMUM COEFFICIENT OF FRICTION: 0.40.
10. CHAMFER BOTTOM DECKBOARDS PER INDUSTRY STANDARD PRACTICE.
11. MINIMUM LUMBER THICKNESS 0.75 INCHES. NOMINAL 1X4 LUMBER MEASURES 0.75 X 3.5 INCHES. NOMINAL 1X6 LUMBER MEASURES 0.75 X 5.5 INCHES. NOMINAL 4X4 LUMBER MEASURES 3.5 X 3.5 INCHES.
12. FINISHED PALLETS SHALL MEET THE PERFORMANCE REQUIREMENTS OF ELECTRONIC INDUSTRY PALLET SPECIFICATION. WHEN/IF A GIVEN MANUFACTURER'S PALLETS ARE CERTIFIED TO THOSE REQUIREMENTS, THE EIPS-2 SYMBOL MAY BE MARKED ON 2 OPPOSITE BLOCKS IN APPROX LOCATION SHOWN.
13. MARK 2 OPPOSITE CENTER BLOCKS WITH THE FOLLOWING MARKINGS, PER ELECTRONIC INDUSTRY PALLET SPECIFICATION: MATERIAL CLASSIFICATION (C-HT), USING 0.8" CHARACTERS; MANUFACTURER DESIGNATION, USING 0.5" CHARACTERS; DATE OF MANUFACTURE (MM-YYYY) USING 0.5" CHARACTERS; PEST-FREE SYMBOL.
14. MARK PALLET PART NUMBER, 0.5" MINIMUM CHARACTERS, ON 2 OPPOSITE BLOCKS IN APPROX LOCATION SHOWN.

7	7	DECKBOARD, TOP, INTERIOR, LUMBER, 1X4 NOM X 31.5
2	6	DECKBOARD, TOP, END, LUMBER, 1X6 NOM X 31.5
3	5	STRINGERBOARD, TOP, LUMBER, 1X4 NOM X 47.2
3	4	BLOCK, CENTER, LUMBER, 4X4 NOM X 3.5
6	3	BLOCK, END, LUMBER, 4X4 NOM X 6.0
2	2	DECKBOARD, BOTTOM, WIDTH, LUMBER, 1X4 NOM X 31.5
3	1	DECKBOARD, BOTTOM, LENGTH, LUMBER, 1X4 NOM X 40.2
QTY	ITEM	ITEM DESCRIPTIONS 11

<small>UNLESS OTHERWISE SPECIFIED INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-1994 DIMENSIONS ARE IN INCHES TOLERANCES:</small> X ± 0.1 Angles ± 0.5° .XX ± 0.06 <small>THIRD ANGLE PROJECTION</small>	DESIGNED BY RLJohnson	DATE 06/21/01	DEPARTMENT EPSD	2200 MISSION COLLEGE BLVD. P.O. BOX 58119 CORP. SANTA CLARA, CA 95052-8119
	DRAWN BY X	DATE 06/21/01	TITLE PALLET, BLOCK, FULL-PERIMETER, 31.5 X 47.2" (800X1200MM)	
	CHECKED BY X	DATE mm/dd/yy		
	APPROVED BY X	DATE mm/dd/yy		
	MATERIAL: FINISH: X		SIZE C	CAGE CODE X
			DRAWING NUMBER A66493	REV 01
			SCALE: 2:25	DO NOT SCALE DRAWING SHEET 1 OF 1

