

American Lumber Standard Committee, Incorporated  
Non-manufactured Wood Packing Policy  
May 30, 2001

The Board of Review of the American Lumber Standard Committee, Incorporated (the American Lumber Standard Committee) is authorized to accredit and monitor, on a finding by the Board of Review of agency competency, reliability and adequacy, the auditing by inspection agencies of conformance by facilities which produce heat treated (HT) or kiln dried heat treated (KD HT) lumber to be used as non-manufactured wood packing as defined in the International Plant Protection Convention (IPPC) Guidelines For Regulating Non-manufactured Wood Packing In Use For The Transport of Commodities, by facilities which heat treat or kiln dry/heat treat used, previously assembled or repaired non-manufactured wood packing, and by facilities manufacturing new or repairing used non-manufactured wood packing, to the requirements of the IPPC Guidelines as follows:

- Kiln Dried (KD) - lumber or used, previously assembled or repaired non-manufactured wood packing seasoned in a closed chamber by means of artificial heat to a maximum moisture content of 19% or less.
- Heat Treatment (HT) - green lumber or used, previously assembled or repaired non-manufactured wood packing which has been placed in a closed chamber and artificial heat added until the lumber or packing achieves a minimum core temperature of 56°C for a minimum of 30 minutes.

At facilities producing HT or KD HT lumber or HT or KD HT non-manufactured packing:

The agency shall audit on a periodic basis:

- For lumber or packing marked HT: the agency shall audit the minimum requirements of the 56°C for 30 minutes core temperature by reviewing the facility records, heat chamber charts and/or other data pertinent to the HT process.
- For HT lumber or packing additionally marked KD: the agency shall audit the requirements of the 19% or less maximum moisture content and the 56°C for 30 minutes core temperature minimums by performing a physical check of the moisture content and by reviewing the facility records, kiln charts and/or other data pertinent to the KD HT process.

At facilities producing or repairing non-manufactured wood packing (manufacturing of pallets, crating, boxes, etc):

The agency shall audit on a periodic basis:

- The wood being used or to be used in the manufacture or repairing of non-manufactured wood packing (pallets, crating, boxes, etc.) under this program is labeled HT or KD HT under the supervision of an agency accredited by the Board of Review.
- The volumes of HT or KD HT wood being purchased from agency-certified HT or KD HT facilities are adequate based upon documentation to produce or repair the quantities of non-manufactured wood packing (pallets, crating, boxes, etc.) that are being labeled.
- The non-manufactured wood packing (pallets, crating, boxes, etc.) produced or repaired bear label(s) containing the following information:

- a) The approved international symbol for compliant non-manufactured wood packing.
- b) The two letter ISO country abbreviation followed by a unique number assigned to the producer of the non-manufactured wood packing by the National Plant Protection Organization (NPPO).
- c) The term "Heat Treated" abbreviated "HT" and if applicable, the moisture content designation "Kiln Dried" abbreviated "KD" as provided for in the Board of Review certified grading rules.
- d) The identifying symbol, logo or name of the accredited agency.

The label(s) and the placement of such label(s) shall be as approved by the Board of Review.

The Board of Review shall implement this policy and accredit and monitor agencies pursuant to the Memorandum of Understanding with the United States Department of Agriculture's Animal and Plant Health Inspection Service and the Non-manufactured Wood Packing Enforcement Regulations and other regulations adopted by the American Lumber Standard Committee specifying the requirements to be met by agencies, heat treating facilities, and non-manufactured wood packing facilities.

An accredited agency shall enter into a standard contract agreement with the American Lumber Standard Committee. An accredited agency shall enter into standard contract agreements which have been approved by the Board of Review with each heat treating facility and non-manufactured wood packing facility provided auditing services.

The Board of Review shall have the option to employ consultants to assist in implementation and conduct of this policy. The cost of the consultants shall be borne by the agency or agencies involved.

Agencies accredited under this policy shall pay such charges and fees as are fixed and assessed by the American Lumber Standard Committee.

Non-manufactured wood packing agencies accredited by the Board of Review shall allow the above-described label or one similar to it to be used only on non-manufactured wood packing products which conform to procedures referenced in the ALSC Non-manufactured Wood Packing Policy. Conversely, such agencies shall not authorize the use of the above-described label or one similar to it on non-manufactured wood packing products manufactured to procedures not conforming to those referenced in the ALSC Non-manufactured Wood Packing Policy.

This authorization by the American Lumber Standard Committee, and accreditation and monitoring by the Board of Review regarding conformance to the above-referenced IPPC standard shall not indicate American Lumber Standard Committee or Board of Review adoption, approval or responsibility of or for that standard, responsibility for lumber or non-manufactured wood packing produced or manufactured under this Policy or endorsement, approval, adoption or responsibility of or for any warranty or other representation regarding lumber or non-manufactured wood packing by a heat treating or kiln drying facility, non-manufactured wood packing producing or manufacturing facility, or any other person or entity.